



PIPING SOLUTION
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CHHAJED GROUP

Since 1967



**CHHAJED STEEL
CORPORATION**



**RAJSAGAR
STEEL PVT. LTD.**

: Specialist in :

Mild Steel, Carbon Steel, Alloy Steel Seamless & ERW Pipes, Heavy wall thick Pipes,
Ready to Honned Tubes, Hydraulic Pipes, Shafts etc.

The CHHAJED GROUP at a glance

Company Profile

The family- owned company was founded in Ahmedabad, Gujarat in 1967 by Sagarmal Shah & Chhaganlal Shah, traded under the name of **Chhajed Steel Corporation**. CSC has earned an outstanding reputation as a leading Importer & Stockiest of original & cost effective pipes & other Industrial Products. Our core strength for what makes us stand apart from others Customer Service : Total customer satisfaction is guaranteed by taking utmost care and devotion in extending maximum service to our customers irrespective of Quality & Value of the requirement

The **CHHAJED GROUP** is one of the largest IMPORTERS, STOCK HOLDERS & SUPPLIERS of the industrial raw- materials in shape of Pipes, Tubes, pipe Fitting , Flanges, Plates, Sheets , Flat, Round Bars, Square & Hex Bars, Hydraulic Pipes, Heavy Ship Shafts etc. Our Product Range is as under

CARBON STEEL SEAMLESS & WELDED PIPES IBR & Non IBR confirms to ASTM A-106 GR. A, B & C, A-333 GR. 1 & 6, A-53 GR. A & B, ASTM A-210 GR .A-1, BS 3059 Part I & II, SA 179, IS 1239 Part 1, & IS 3589 GR. 330 / 410 Light (A) , medium (B), Heavy (c) etc.

ALLOY STEEL SEAMLESS PIPES confirms to ASTM A-335, GR P1, P5, P9, P11, P12, P22, P23, P91, P92 ETC. ASTM A-213 GR. T1, T5, T9, T11, T12, T22, T91, T92 etc IBR & Non IBR.

STAINLESS STEEL SEAMLESS & WELDED PIPES confirms to ASTM A-213, A269, A312, A358, Grade TP-304, 304L, 304H, 316, 316L, 316H, 316Ti, 317L, 321, 347, 309S, 310S, 410 ETC.

PIPE FITTINGS : BW / SW / Screwed / Forged & Compression type with Ferrules such ELBOWS, TEES, REDUCERS, STUBENDS, FLANGES, UNIONS, CAPS, NIPPLES, COUPLINGS, ELBOWLETS, WELDOLETS, NUTS, BOLTS, STUDS, WASHERS, VALVES & GASKETS etc. as per ASTM A-105, A-181, A-182, A-194, A-234 WPB, A-350 , A403WP, A-420 WPL6 as per dimension ANSIB 16.9, B-16.5, B-16.11 , & B-16.28 etc.

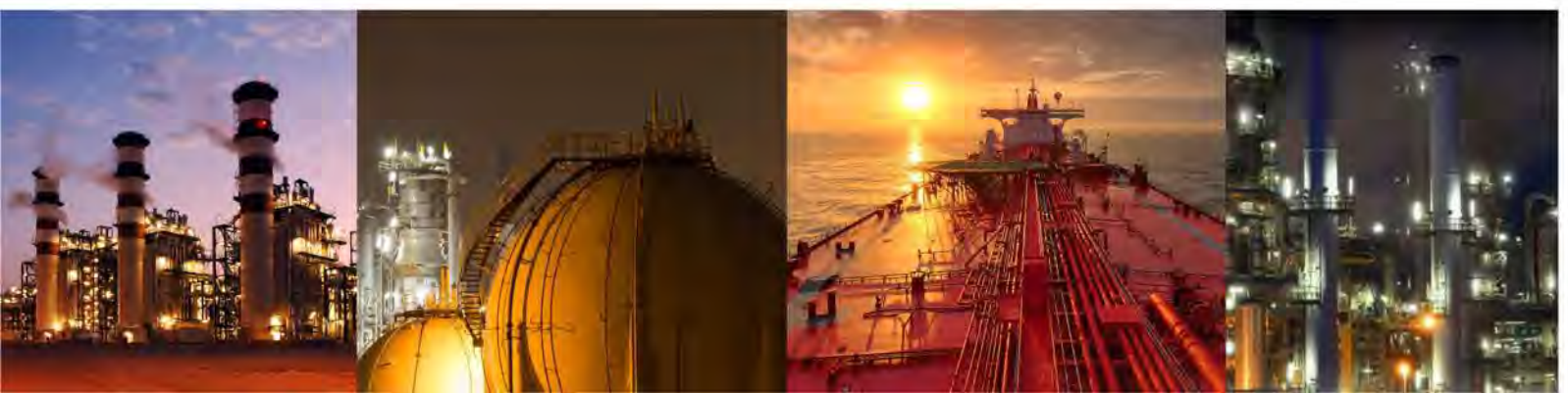
STRUCTURAL STEEL : SQUARE PIPE, RECTANGULAR PIPE, ANGLE, CHANNEL, BEAM, PLATES, SHEET, ROUND BARS, SQUARE BAR, HEX BAR, HEAVY SHIP SHAFTS, CLADDED PLATES etc.

All the above material shall be available with IBR & Mill Test Certificate or Govt. lab Test Certificate under approved by any third party inspection agencies. Being leading stockist, we are in a position to cater all your requirement for the above mentioned items. We are regularly supplying these items to many leading industrial Units consisting of CHEMICAL, TEXTILES, HYDRAULIC INDUSTRIES, HEAVY ENGINEERING, EPC CONTRACTOR, FERTILIZERS, PETROCHEMICAL PLANTS, PAPER MILLS, CEMENT PLANTS, SUGAR MILL, FABRICATION UNITS etc.

As we are regularly maintaining bulk stock in every item, we can arrange supplies in faster delivery and with most competitive rates. We shall be thankful to kindly enlist our name with your approved Vendor list and favor us with your valuable enquiries against your regular requirements.

We would appreciate to get your esteemed enquires and forward to the pleasure receiving your valuable response.

Thank you.



CHEMICAL AND MECHANICAL PROPERTIES OF CARBON STEEL AND ALLOY STEEL PIPES / TUBES

Specification	C %	Mn %	P % Max	S % Max	SI %	Cr %	Cu % Max	Mo %	Ni % Max	Va % Max	MPa (Min)	- 50 F 40*10	MPa (Min)	50mm Min Transverse	(Max)
ASTM A53 / A	0.25 Max	0.95 Max	0.05	0.06	-	-	-	-	-	-	331	-	207	36	-
ASTM A53 / B	0.3 Max	1.20 Max	0.05	0.06	-	-	-	-	-	-	413	-	240	29.5	-
ASTM 106 / A	0.25 Max	0.27 - 0.93	0.025	0.025	0.10 min	0.40 Max	0.15 Max	0.4	0.8	330	413	-	205	25 - 20	-
ASTM 106 / B	0.30 Max	0.29 - 1.06	0.025	0.025	0.10 min	0.40 Max	0.4	0.15 Max	0.4	0.8	415	-	240	16.5 / 12.0	-
ASTM 106 / C	0.35 Max	0.29 - 1.06	0.025	0.025	0.10 min	0.40 Max	0.4	0.15 Max	0.4	0.8	485	-	275	16.5 / 12.0	-
ASTM A179	0.06 - 0.18	0.27 - 0.63	0.048	0.048	-	-	-	-	-	-	325	-	180	35	72 HRB
ASTM A192	0.06 - 0.18	0.27 - 0.63	0.048	0.058	0.25 Max	-	-	-	-	-	325	-	180	35	77 HRB
ASTM A 209 / T1	0.10 - 0.20	0.30 - 0.80	0.045	0.045	0.10 - 0.50	-	-	0.44 - 0.65	-	-	380	-	205	30 / 22	80 HRB
ASTM A 209 / T1A	0.15 - 0.25	0.30 - 0.80	0.045	0.045	0.10 - 0.50	-	-	0.44 - 0.65	-	-	365	-	195	30 / 22	81 HRB
ASTM A 209 / T1B	0.14 Max	0.30 - 0.80	0.045	0.045	0.10 - 0.50	-	-	0.44 - 0.65	-	-	415	-	220	30 / 22	77 HRB
ASTM A 210 / A-1	0.27 Max	0.93 Max	0.048	0.058	0.10 Min	-	-	-	-	-	415	-	255	30 / 22	79 HRB
ASTM A 210 / C	0.35 Max	0.29 - 1.06	0.048	0.058	0.10 Min	-	-	0.44 - 0.65	-	-	485	-	275	30 / 22	89 HRB
ASTM A 213 / T2	0.10 - 0.20	0.30 - 0.61	0.045	0.045	0.10 - 0.30	0.50 - 0.81	-	0.44 - 0.65	-	-	415	-	205	30 / 22	85 HRB
ASTM A 213 / T5	0.15 Max	0.30 - 0.06	0.03	0.03	0.050 Max	4.00 - 6.00	-	0.45 - 0.65	-	-	415	-	205	30 / 22	85 HRB
ASTM A 213 / T11	0.15 Max	0.30 - 0.06	0.03	0.03	0.050 - 1.00	1.00 - 1.50	-	0.44 - 0.65	-	-	415	-	205	30 / 22	85 HRB
ASTM A 213 / T12	0.15 Max	0.30 - 0.16	0.045	0.045	0.050 Max	0.80 - 1.25	-	0.44 - 0.65	-	-	415	-	205	30 / 22	85 HRB
ASTM A 213 / T22	0.15 Max	0.30 - 0.60	0.03	0.03	0.050 Max	1.90 - 2.60	-	0.80 - 1.13	-	-	415	-	205	30 / 22	85 HRB
ASTM A 333 / 1	0.30 Max	0.40 - 1.06	0.025	0.025	-	-	-	-	-	-	380	J14	205	25 / 20	-
ASTM A 333 / 6	0.30 Max	0.29 - 1.06	0.025	0.025	0.10 Min	-	-	-	-	-	415	J14	240	16.5 / 12.0	-
ASTM A 334 / 1	0.30 Max	0.40 - 1.06	0.025	0.025	-	-	-	-	-	-	380	J14	205	35 / 28	85 HRB
ASTM A 334 / 6	0.30 Max	0.29 - 1.06	0.025	0.025	0.10 Min	-	-	-	-	-	415	J14	240	30 / 22	90 HRB
ASTM A 335 / P1	0.10 - 0.20	0.3 - 0.80	0.025	0.025	0.10 - 0.50	-	-	0.44 - 0.65	-	-	380	-	205	20	-
ASTM A 335 / P2	0.10 - 0.20	0.3 - 0.61	0.025	0.025	0.10 - 0.30	0.50 - 0.81	-	0.44 - 0.65	-	-	380	-	205	20	-
ASTM A 335 / P5	0.15 Max	0.3 - 0.60	0.025	0.025	0.50 Max	4.00 - 6.00	-	0.44 - 0.65	-	-	415	-	205	20	-
ASTM A 335 / P11	0.15 Max	0.3 - 0.60	0.025	0.025	0.50 - 1.00	1.00 - 1.50	-	0.44 - 0.65	-	-	415	-	205	20	-
ASTM A 335 / P12	0.15 Max	0.3 - 0.61	0.025	0.025	0.50 Max	0.80 - 1.25	-	0.44 - 0.65	-	-	415	-	205	20	-
ASTM A 335 / P22	0.15 Max	0.3 - 0.61	0.025	0.025	0.50 Max	1.90 - 2.60	-	0.87 - 1.13	-	-	415	-	205	20	-
BS / 3059 / 1 / 33	0.15 Max	0.3 - 0.70	0.050	0.050	-	-	-	-	-	-	324-441	-	186	25	-
BS / 3059 / 2 / 33	0.15 Max	0.40 - 0.70	0.050	0.050	0.10 - 0.35	-	-	-	-	-	324-441	-	186	21	-
BS / 3059 / 2 / 45	0.12 - 0.18	0.90 - 1.20	0.035	0.04	0.10 - 0.35	-	-	-	-	-	441-560	-	245	22	-
BS / 3059 / 2 / 620	0.10-0.15	0.40-0.70	0.04	0.04	0.10 - 0.35	0.70 - 1.10	-	0.45 - 0.65	-	-	441-618	-	235	22	-
DIN / 17175 / ST 45.8	0.17 Max	0.40 Min	0.04	0.04	0.35 Max	-	-	-	-	-	340-441	-	235	25	-
DIN / 17175 / 15M03	0.22 Max	0.45 Min	0.04	0.04	0.10 - 0.35	-	-	-	-	-	441-540	-	235	25	-
DIN / 17175 / 15M03	0.12 - 0.20	0.50 - 0.80	0.04	0.04	0.15 - 0.35	-	-	0.25 - 0.35	-	-	441-540	-	284	21	-
DIN / 17175 / 13 / CrM044	0.10 - 0.18	0.40 - 0.70	0.04	0.04	0.15 - 0.35	0.70 - 1.00	-	0.40 - 0.50	-	-	441-570	-	294	22	-
SAE 52100	0.98 - 1.10	0.20 - 0.45	0.025	0.025	0.10 - 0.35	1.30 - 1.60	-	0.10 Min	-	-	-	-	-	-	-



CS / AS / SS PIPES AND TUBES SCHEDULES DIMENSIONS, WALL THICKNESS, W.T. / MTR (KG)

NOMINAL PIPE SIZE		SCHEDULE DESIGNATIONS		WALL THICKNESS	WEIGHT
OD	INCH	ANSI / ASME		MM	KG / METER
OD	MM				
1/2 15	0.840 21.3	STD	40s	2.77	1.27
		XS 80	80s	3.73	1.62
		160		4.77	1.95
3/4 20	1.050 26.7	10	10s	2.11	1.28
		STD 40	40s	2.88	1.69
		80	80s	3.91	2.19
		160		5.53	2.88
		XXS		7.82	3.64
1 25	1.315 33.4	5	5s	1.65	1.29
		10	10s	2.77	2.09
		STD 40	40s	3.38	2.50
		XS 80	80s	4.55	3.23
		160		6.35	4.24
		XXS		9.09	5.45
1-1/4 35	1.660 42.2	5	5s	1.65	1.65
		10	10s	2.77	2.69
		STD 40	40s	3.55	3.39
		XS 80	80s	4.85	4.46
		160		6.35	5.61
		XXS		9.70	7.77
1-1/2 40	1.900 48.3	5	5s	1.65	1.90
		10	10s	2.77	3.11
		STD 40	40s	3.68	4.05
		XS 80	80s	5.08	5.41
		160		7.14	7.24
		XXS		10.16	9.55
2 50	2.375 60.3	5	5s	1.65	2.39
		10	10s	2.77	3.93
		STD 40	40s	3.91	5.44
		XS 80	80s	5.54	7.48
		160		8.74	11.11
		XXS		11.07	13.45
2-1/2 65	2.875 73.0	5	5s	2.11	3.69
		10	10s	3.05	5.26
		STD 40	40s	5.16	8.63
		XS 80	80s	7.01	11.41
		160		9.52	14.91
		XXS		14.02	20.40
3 80	3.55 88.9	5	5s	2.11	4.51
		10	10s	3.05	6.45
		STD 40	40s	5.49	11.28
		XS 80	80s	7.62	15.27
		160		11.12	21.34
		XXS		15.24	27.68
3-1/2 90	4.000 101.6	5	5s	2.11	5.17
		10	10s	3.05	7.41
		STD 40	40s	5.74	13.57
		XS 80	80s	8.08	18.63
		160		16.15	34.04
		XXS			
4 100	4.500 114.3	5	5s	2.11	5.83
		10	10s	3.05	8.36
		STD 40	40s	6.02	16.07
		XS 80	80s	8.56	22.32
		120		11.12	28.30
		160		13.49	33.53
		XXS		17.12	41.02
5 125	5.563 141.3	5	5s	2.77	9.46
		10	10s	3.40	11.57
		STD 40	40s	6.55	21.77
		XS 80	80s	9.52	30.95
		120		12.70	40.27
		160		15.87	49.10
		XXS		19.05	57.43
6 150	6.625 168.3	5	5s	2.77	11.30
		10	10s	3.40	13.84
		STD 40	40s	7.11	28.26
		XS 80	80s	10.98	42.56
		120		14.27	54.21
		160		18.26	67.56
		XXS		21.94	79.19
8 200	8.625 219.1	5		2.77	14.77
		10		3.76	19.96
		20		6.35	33.31
		30		7.04	36.79
		STD 40	40s	8.18	42.53
		60		10.31	53.09
		XS 80	80s	12.70	64.63
		100		15.09	75.89
		120		18.26	90.43
		140		20.62	100.93
		160		23.01	111.26
		XXS		22.27	107.89

NOMINAL PIPE SIZE		SCHEDULE DESIGNATIONS		WALL THICKNESS	WEIGHT		
OD	INCH	ANSI / ASME		MM	KG / METER		
OD	MM						
10 250	10.750 273.1		5S	3.40	22.63		
			10S	4.19	27.79		
			20	6.35	41.76		
			30	7.80	51.00		
		STD	40	40S	9.27	60.30	
		XS	60	80S	12.70	81.53	
			80		15.09	95.97	
			100		18.26	114.74	
			120		21.44	133.01	
			140	XXS	25.40	155.12	
			160		28.57	172.27	
12 300	12.750 323.9		5s	3.96	31.25		
			10s	4.57	36.00		
			20	6.35	49.71		
			30	8.38	65.20		
		STD	40	40s	9.52	73.83	
			40		10.31	79.73	
			XS	80s	12.70	97.44	
			60		14.27	108.97	
			80		17.47	132.03	
			100		21.44	159.87	
			120	XXS	25.40	186.94	
			140		28.57	208.06	
			160		33.32	238.75	
14 350	14.000 355.6		10s	4.77	41.31		
			10	6.35	54.69		
			20	7.92	67.94		
		STD	30	40s	9.52	81.29	
			40		11.12	94.50	
			XS	80s	12.70	107.39	
			60		15.09	126.69	
			80		19.05	158.10	
			100		23.82	194.92	
			120		27.79	224.63	
			140		31.75	253.56	
	160		35.71	281.71			
16 400	16.000 406.4		10s	4.77	47.29		
			10	6.35	62.64		
			20	7.92	77.87		
		STD	30	40s	9.52	93.22	
			XS	40	80s	12.70	123.30
			60		16.66	160.14	
			80		21.44	203.51	
			100		26.19	245.53	
			120		30.96	286.66	
			140		36.52	333.15	
			160		40.49	365.33	
18 450	18.000 457.2		10s	4.77	53.27		
			10	6.35	70.60		
			20	7.92	87.80		
		STD	40	40s	9.52	105.15	
			30		1.12	122.38	
			XS	80s	12.70	139.21	
			40		14.27	155.91	
			60		19.05	205.83	
			80		23.82	254.62	
			100		29.36	309.78	
			120		34.92	363.68	
			140		39.67	408.49	
			160		45.24	459.56	
20 500	20.000 508.0		10s	5.54	68.61		
			10	6.35	78.55		
		STD	20	40s	9.52	117.08	
			XS	30	80s	12.70	155.12
			40		15.09	183.39	
			60		20.62	247.88	
			80		26.19	311.14	
24 600	24.000 609.6		10	6.35	94.46		
		STD	20	40s	9.52	140.95	
			XS	80s	12.70	186.94	
			30		14.27	209.56	
			40		17.47	255.17	
			60		24.61	355.05	
			80		30.96	441.80	
			100		38.89	547.28	
			120		46.02	639.63	
			140		52.37	719.88	
			160		59.54	807.59	



READY TO HONNED TUBE

Inside diameter required precision seamless steel tube for hydraulic and pneumatic cylinder use

Size : I.D. 30-500mm | Material : 20# 45# 16Mn 27SiMn 25Mn ST52 SAE 1026
 Thickness : 2-50mm | Standard : GB/T8713-88 GB/T3639-2000 DIN2391 EN10305

Delivery Condition	Cold finished (hard) (BK)		Cold drawn and stress relieved (BK+S)			
	Steel Grade	Rm MPa	Elongation A5(%)	Rm MPa	ReH MPa	Elongation A5(%)
	20#	≥ 550	≥ 8	≥ 520	≥ 375	≥ 15
	45#	≥ 640	≥ 5	≥ 600	≥ 520	≥ 10
	16Mn	≥ 640	≥ 5	≥ 600	≥ 520	≥ 14
	25Mn	≥ 640	≥ 5	≥ 600	≥ 510	≥ 12
	27SiMn	≥ 840	≥ 5	≥ 800	≥ 720	≥ 10
	ST45	≥ 550	≥ 5	≥ 520	≥ 375	≥ 15
	ST52*	≥ 640	≥ 5	≥ 600	≥ 520	≥ 14
	SAE1026	≥ 640	≥ 5	≥ 600	≥ 510	≥ 12

*Low temperature impact test upon request (27J/-20°C)

Tolerance

Size of I. D.	I. D. Tolerance			Tolerance of wall thickness
	H8	H9	H10	
30	+0.0330	+0.0520	+0.0840	< 120mm (O.D) ± % ≥ 120mm up to 210mm ± 7.5% > 210mm + 10%
> 30-50	+0.0390	+0.0620	+0.1000	
> 50-80	+0.0460	+0.0740	+0.1200	
> 80-120	+0.0540	+0.0870	+0.1400	
> 120-180	+0.0630	+0.1000	+0.1600	
> 180-250	+0.0720	+0.1150	+0.1850	
> 250-315	+0.0810	+0.1300	+0.2100	
> 315-400	+0.0890	+0.1400	+0.2300	

Size Range

Processing form	I.D. mm	Length	Straightness 0.3-1.0/1000	I. D. tolerance	I.D. Roughness (RA)
Cold-rolled	30-100	< 12M		H8-H10	0.4-1.6 p.m
Cold-drawn	30-250	< 12M		H8-H10	0.8-1.6 p.m
Hone	40-500	< 12M		H8-H9	0.4-0.8 p.m
SRB	50-250	< 9M		H8	0.1-0.4 p.m



HONNED TUBE STOCK LIST



Available Dimensions

I.D.mm	O.D.mm	W.T.mm	Kg/m
30	36	3	2.44
40	50	5	5.55
40	55	7.5	8.79
40	58	9	10.88
50	60	5	6.78
50	63	6.5	9.06
50	65	7.5	10.63
50	70	10	14.8
55	65	5	7.4
55	70	7.5	11.56
60	70	5	8.01
60	75	7.5	12.48
63	69	3	4.88
63	73	5	8.38
63	76	6.5	11.14
63	83	10	18
70	83	6.5	12.26
70	86	8	15.39
80	86	3	6.14
80	90	5	10.48
80	95	7.5	16.18
80	102	11	24.68
80	108	14	32.45
90	100	5	11.71
90	105	7	18.03
90	108	9	21.97

I.D.mm	O.D.mm	W.T.mm	Kg/m
90	114	12	30.18
100	108	3.5	8.93
100	114	7	18.47
100	121	10.5	28.61
100	127	13.5	37.79
110	120	5	14.18
110	126	8	23.28
110	133	11.5	34.46
110	140	15	46.42
120	140	10	32.06
120	146	13	42.64
125	135	5	16.03
125	140	7.5	24.51
125	152	13.5	46.11
125	159	17	59.53
140	152	6	21.6
140	159	9.5	35
140	163	11.5	42.96
140	168	14	53.17
140	178	19	74.5
140	180	20	78.91
150	160	5	19.11
150	163	6.5	25.09
150	170	10	39.46
150	175	12.5	50.09
150	180	15	61.03

I.D.mm	O.D.mm	W.T.mm	Kg/m
160	170	5	20.34
160	172	6	24.56
160	180	10	41.92
160	184	12	50.9
160	194	17	74.2
180	192	6	27.52
180	194	7	32.28
180	200	10	46.86
180	203	11.5	54.31
180	219	19.5	95.93
200	216	8	41.03
200	219	9.5	49.08
200	232	16	85.22
200	245	22.5	123.45
220	250	15	86.93
220	273	26.5	161.09
250	270	10	64.12
250	299	24.5	165.8
280	325	22.5	167.84
300	325	12.5	96.33
300	351	25.5	204.68
300	377	38.6	321.38
320	351	15.5	128.34
320	377	28.5	224.93
400	426	12	132.4
400	480	40	434.02

FORMULAE OF CALCULATING WEIGHT

- WEIGHT OF STAINLESS STEEL / CARBON STEEL PIPES & TUBES
 $OD (mm) - W.T. (mm) \times W.T. (mm) \times 0.02466 = KG/MTR$
- WEIGHT OF COPPER PIPES & TUBES
 $O.D. (mm) - W.T. (mm) \times W.T. (mm) \times 0.0285 = KG/MTR$
- WEIGHT OF ALUMINIUM PIPES & TUBES
 $O.D. (mm) - W.T. (mm) \times W.T. (mm) \times 0.0082 = KG/MTR$
- WEIGHT OF LEAD PIPES & TUBES
 $O.D. (mm) - W.T. (mm) \times W.T. (mm) \times 0.0345 = KG/MTR$
- SHEET WIDTH REQD FOR ROLLED & WELDED PIPES
 $O.D. (mm) - Thk. (mm) \times 3.14 = SHEET WIDTH (mm)$
- WEIGHT FOR SQUARE / RECTANGLE PIPES
 $Length From 4 Angle (OD)/3.14 - Thk (mm) \times Thk. (mm) \times 0.00756 = KG/PER FEET$
- WEIGHT OF STAINLESS STEEL CIRCLE & BLANKS
 $O.D. (mm) \times O.D. (mm) \times Thk (mm) / 160 / 1000 = KG/PCS.$
- WEIGHT OF STAINLESS STEEL SHEETS & PLATES
 $Length (mtr) \times Width (mtr) \times Thk. (mm) \times 8 = KG/SHEET$
- WEIGHT OF CARBON STEEL SHEETS & PLATES
 $Length (mtr) \times Width (mtr) \times Thk. (mm) \times 7.85 = KG/SHEET$
- WEIGHT OF ALUMINIUM SHEETS & PLATES
 $Length (mtr) \times Width (mtr) \times Thk. (mm) \times 2.66 = KG/SHEET$
- WEIGHT OF LEAD SHEETS & PLATES
 $Length (mtr) \times Width (mtr) \times Thk. (mm) \times 11.2 = KG/SHEET$
- WEIGHT OF STAINLESS STEEL ROUNDS / ROUND BAR
 $Dia. (mm) \times Dia. (mm) \times 0.00623 = KG/MTR$
- WEIGHT OF STAINLESS STEEL HEXAGONAL RODS
 $Dia. (mm) \times Dia. (mm) \times 0.00679 = KG/MTR$
- WEIGHT OF STAINLESS STEEL SQUARE RODS
 $Dia. (mm) \times Dia. (mm) \times 0.00787 = KG/MTR$



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